

Intensive Tank Culture of Tilapia with a Suspended, Bacterial-Based, Treatment Process

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Tank Dimensions and Characteristics

Size: 200 m³, 16 m diameter, 1 m mean water depth

Block wall and 30 mil HDPE liner

Surface area: 200 m² (0.02 ha or 1/20 acre)

Bottom: 3° slope to center

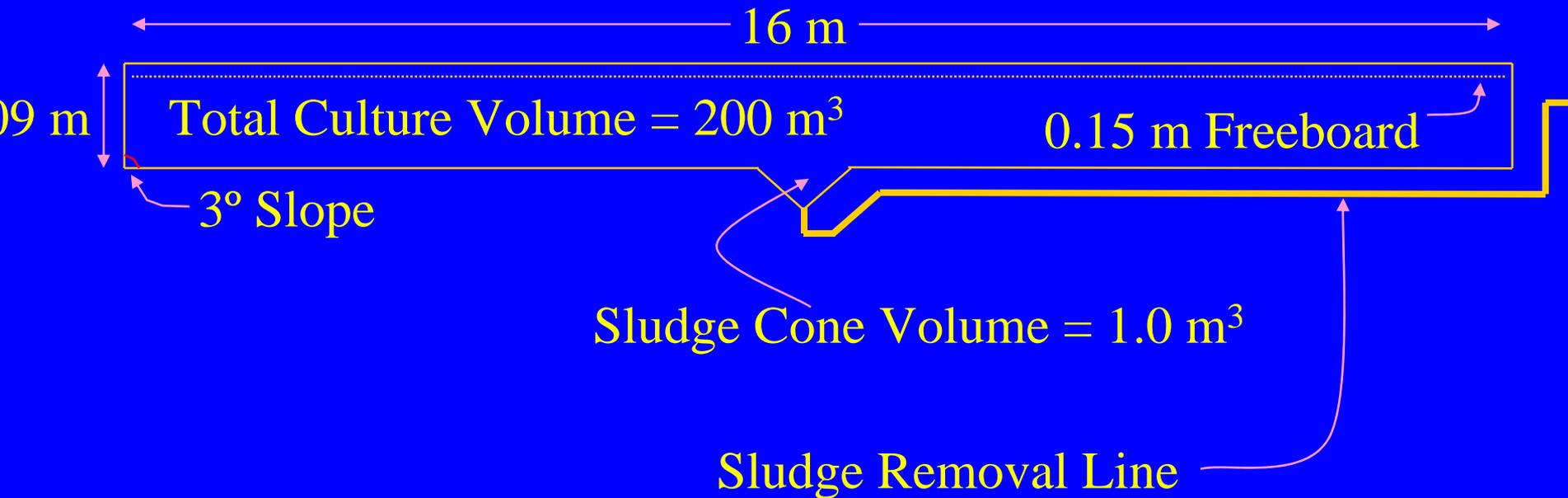
Center clarifier: 1 m³, 45° slope, fiberglass, 10-cm drain

Outside standpipe for solids removal

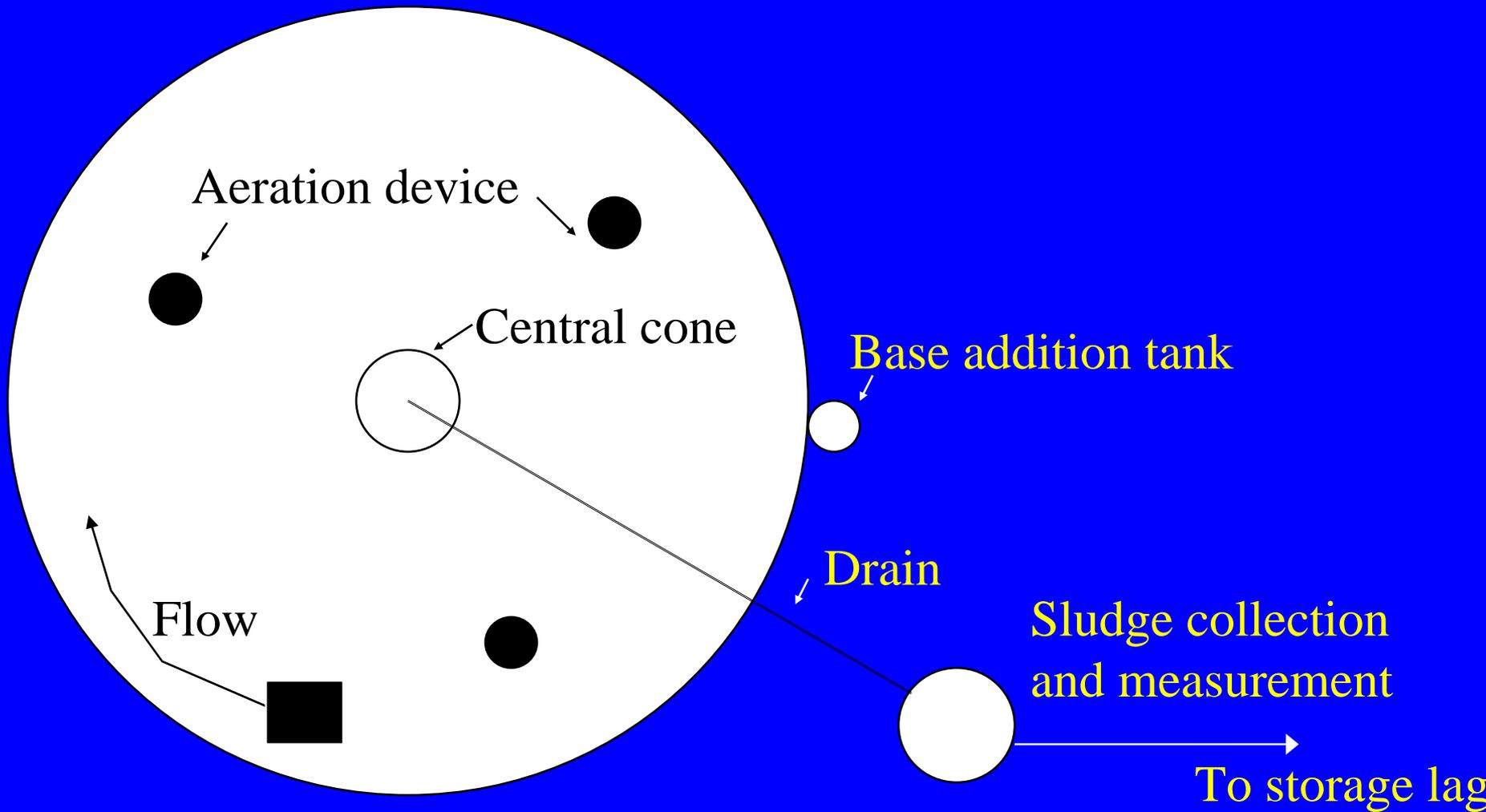
Aeration: three ¾-hp vertical-lift aerators

Water movement: one ¾-hp vertical-lift aerator tilted horizontally

Tank Design



Tank Plan View















Treatment Processes and Production Management

Continuous aeration

Mixing to maintain suspension of bacterial floc

Nitrification in water column

Settleable solid waste removal once daily

Feed twice daily with floating feed (32% protein)

Feed *ad libitum* for 30 – 60 minutes

Monitor pH daily, maintain pH 7.5 with $\text{Ca}(\text{OH})_2$

Add CaCl_2 to prevent nitrite toxicity















Production

Stocking Rate (#/m ³)	Initial Size (g)	Final Size (g)	Culture Period (d)	Growth Rate (g/d)	Final Biomass (kg/m ³)	FCR	Survival (%)
20	214	912	175	4.0	14.4	2.2	78
25	73.6	678	201	3.0	13.7	1.9	81

Major Inputs and Outputs

Trial	Initial Water (m ³)	Makeup Water (L/day)	Sludge (L/d)	Feed (kg/day)	Base Addition (kg/day)	Electricity (kWh/day)
1	200	880	470	25.4	1.5	52.8
2	200	401	366	23.0	1.7	52.8

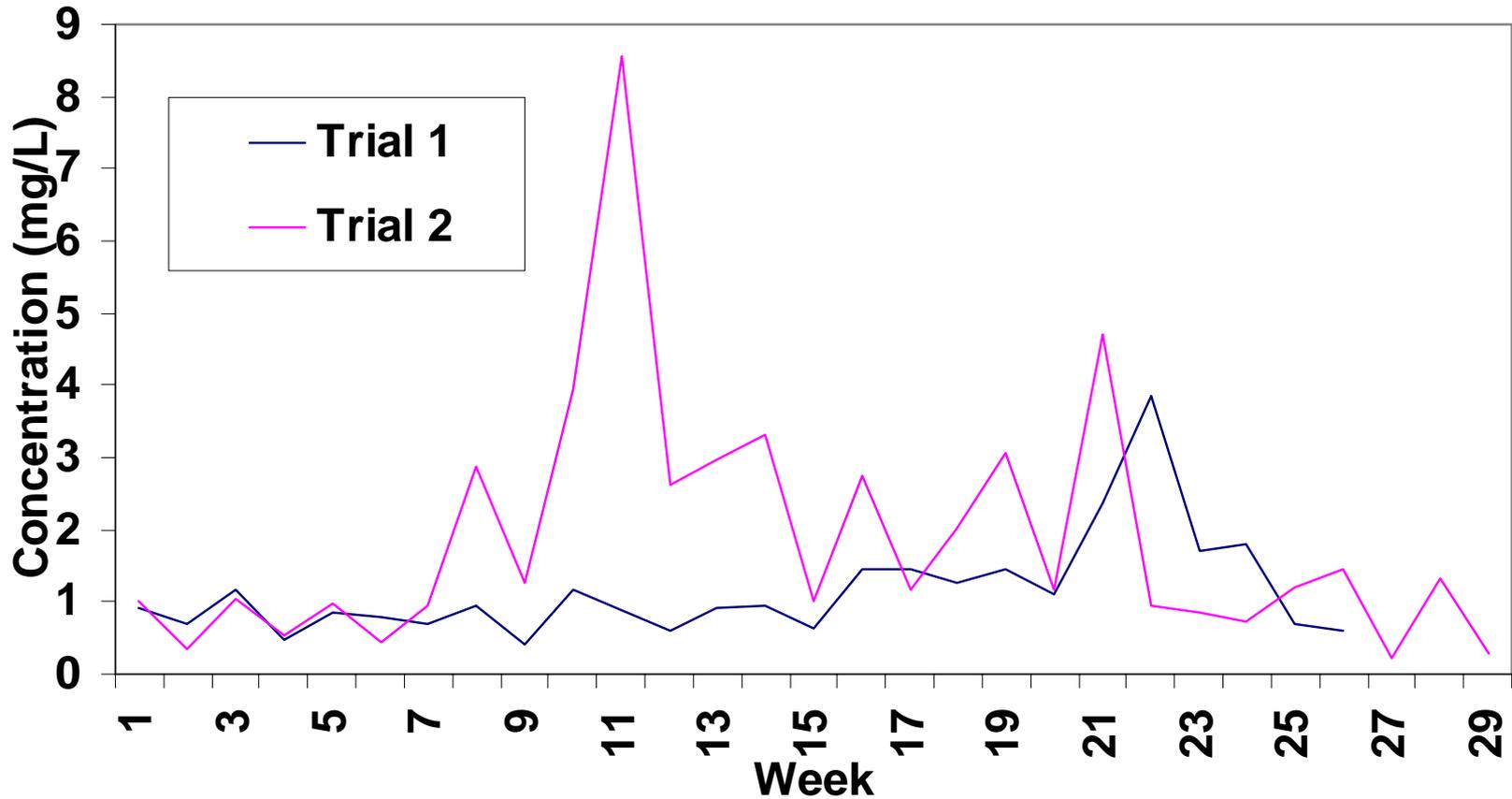
Water Quality

Parameter (mg/L)	Trial 1 Mean	Trial 2 Mean
DO	5.5	7.9
Water Temp (C)	26.8	28.5
NH ₃ -N	1.2	1.8
NO ₂ -N	1.5	2.7
pH	7.8	7.8
Total Alkalinity	224	204

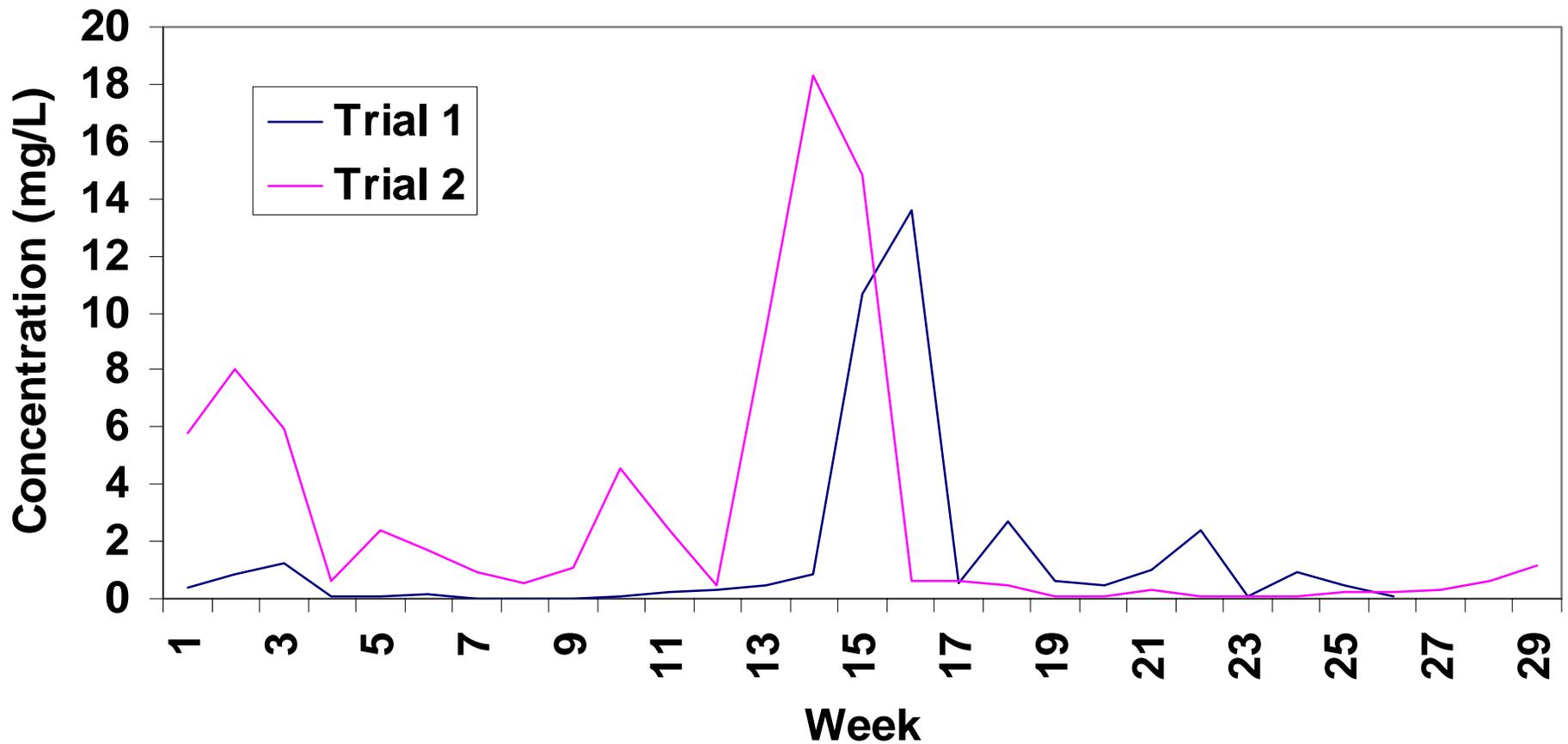
Water Quality

Parameter (mg/L)	Trial 1 Mean	Trial 2 Mean
Chlorophyll <i>a</i> (ug/L)	1895	924
COD	353	363
Settleable solids (ml/L)	29	48
TSS	476	855
Ortho-Phosphate	16.9	19.2
Cl	301	317

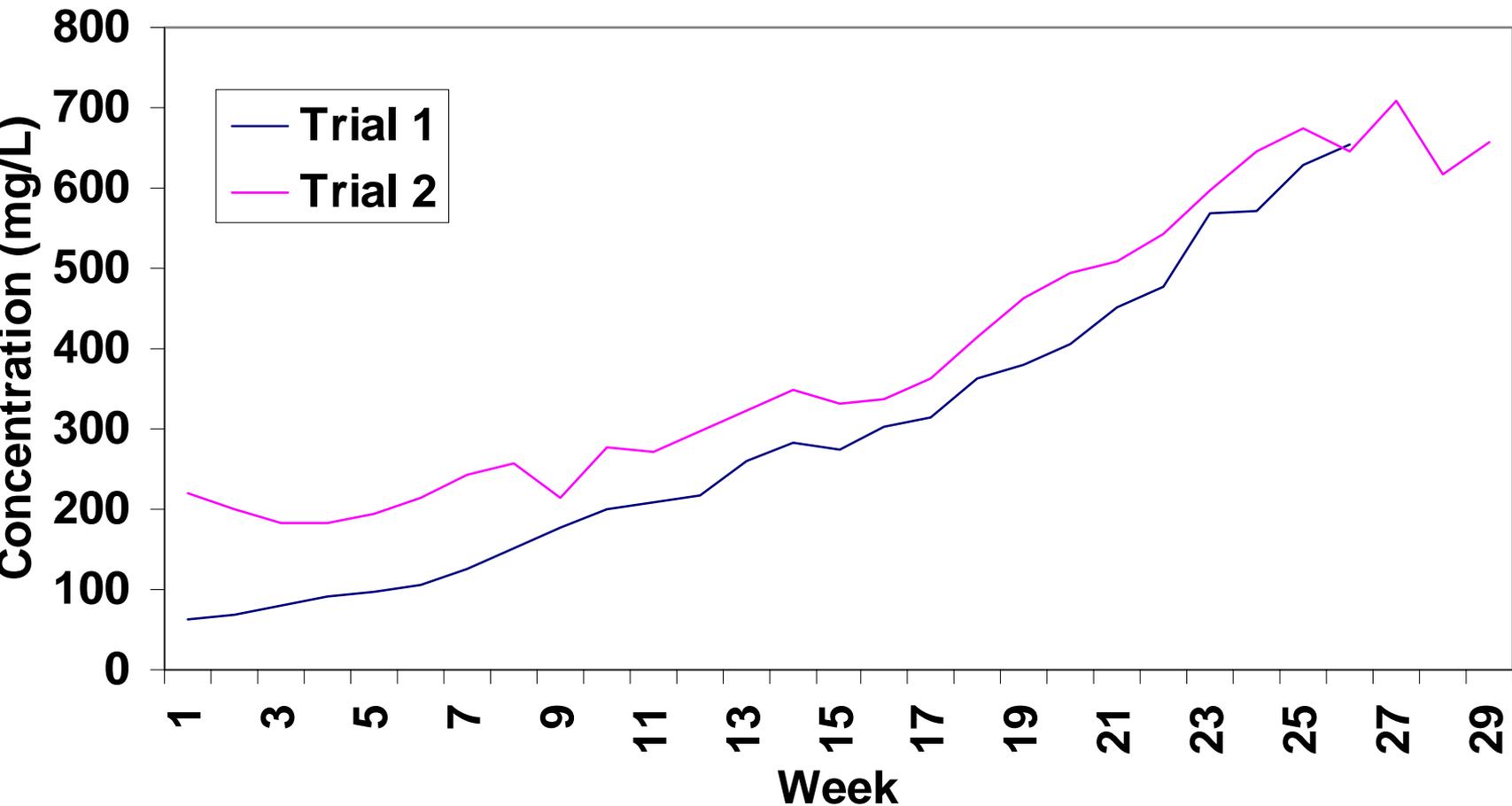
Total Ammonia Nitrogen – Trial 1 & 2



Nitrite Nitrogen – Trial 1 & 2

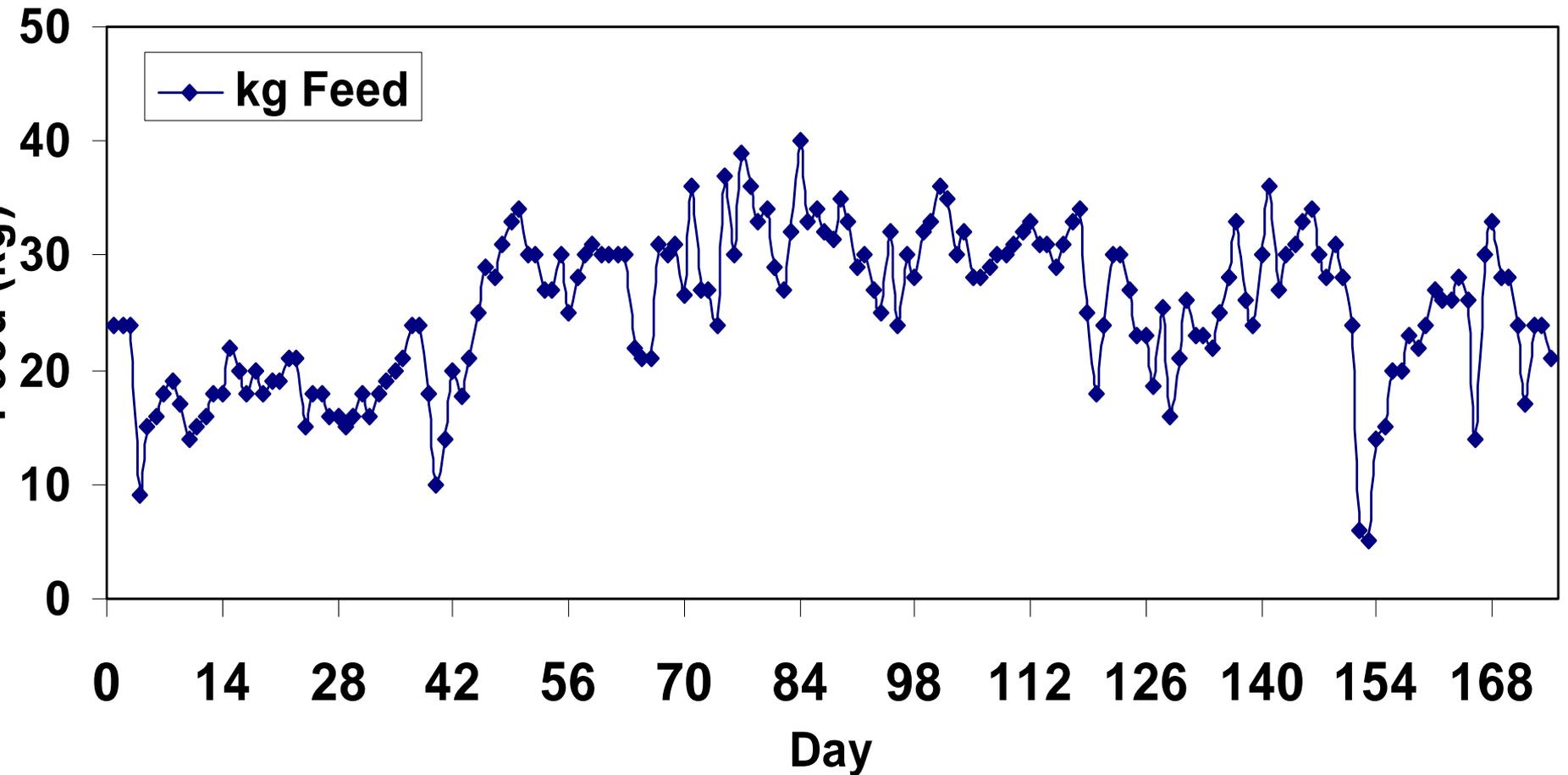


Nitrate Nitrogen – Trial 1 & 2

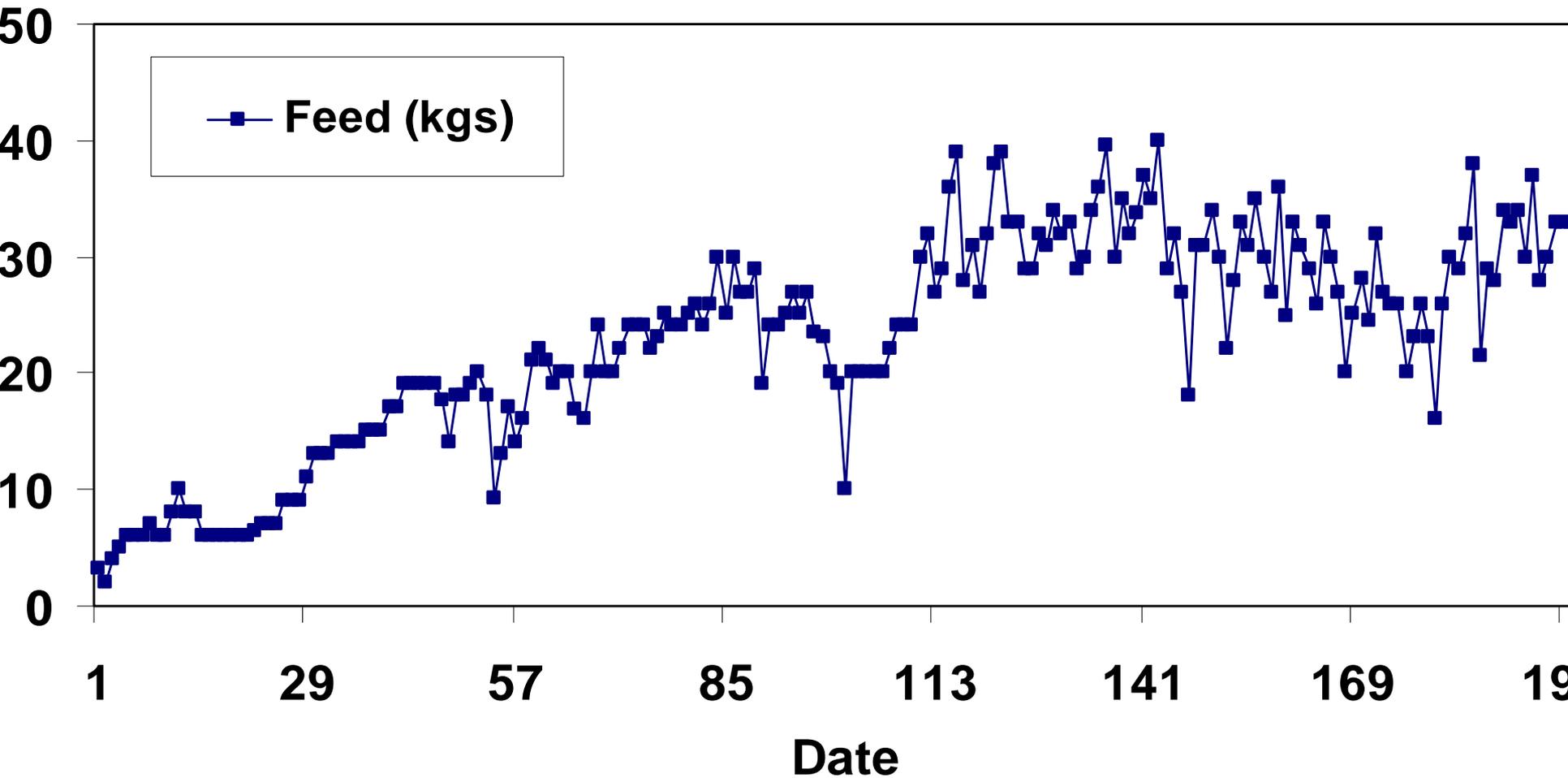




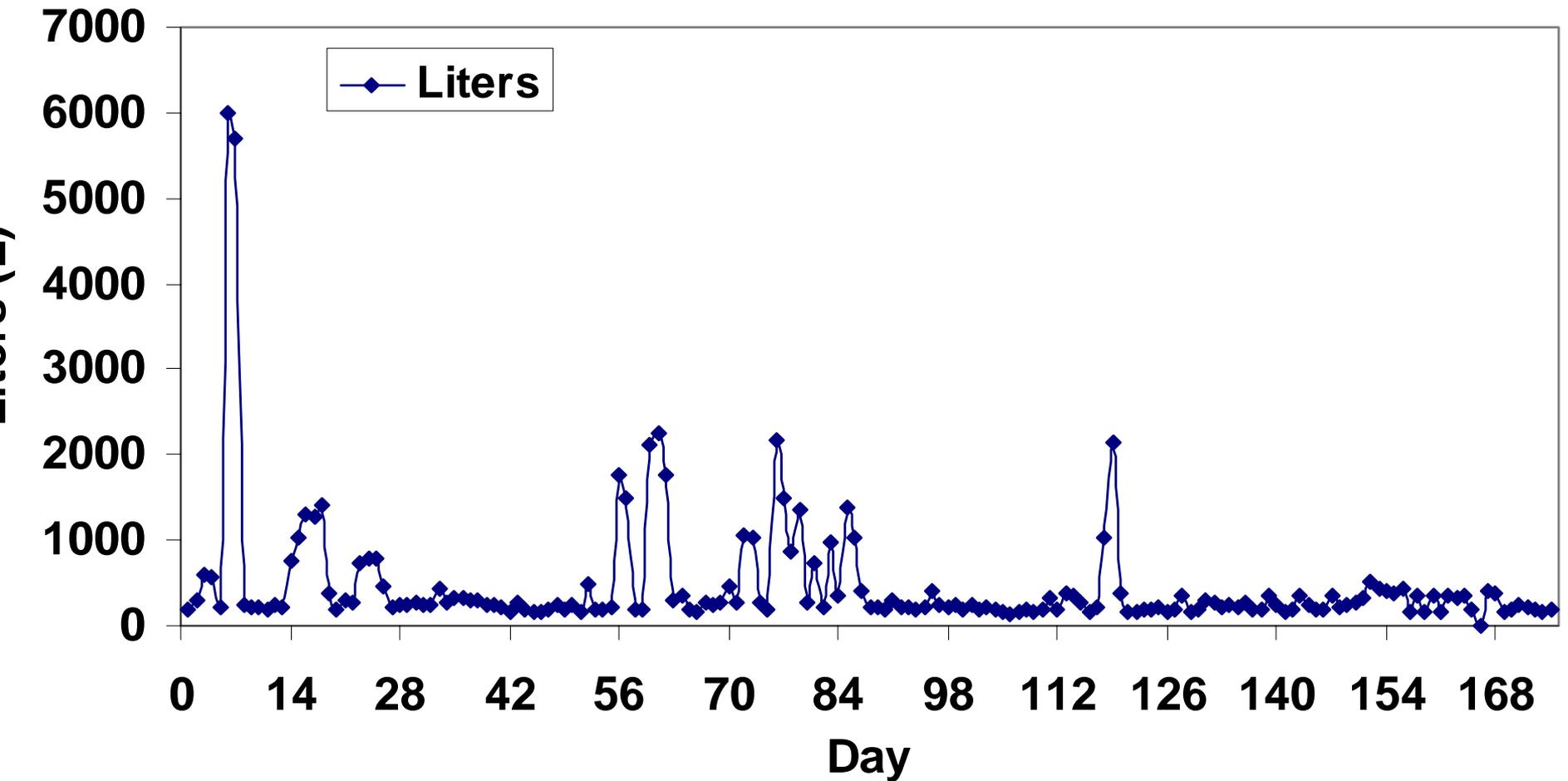
Feed – Trial 1



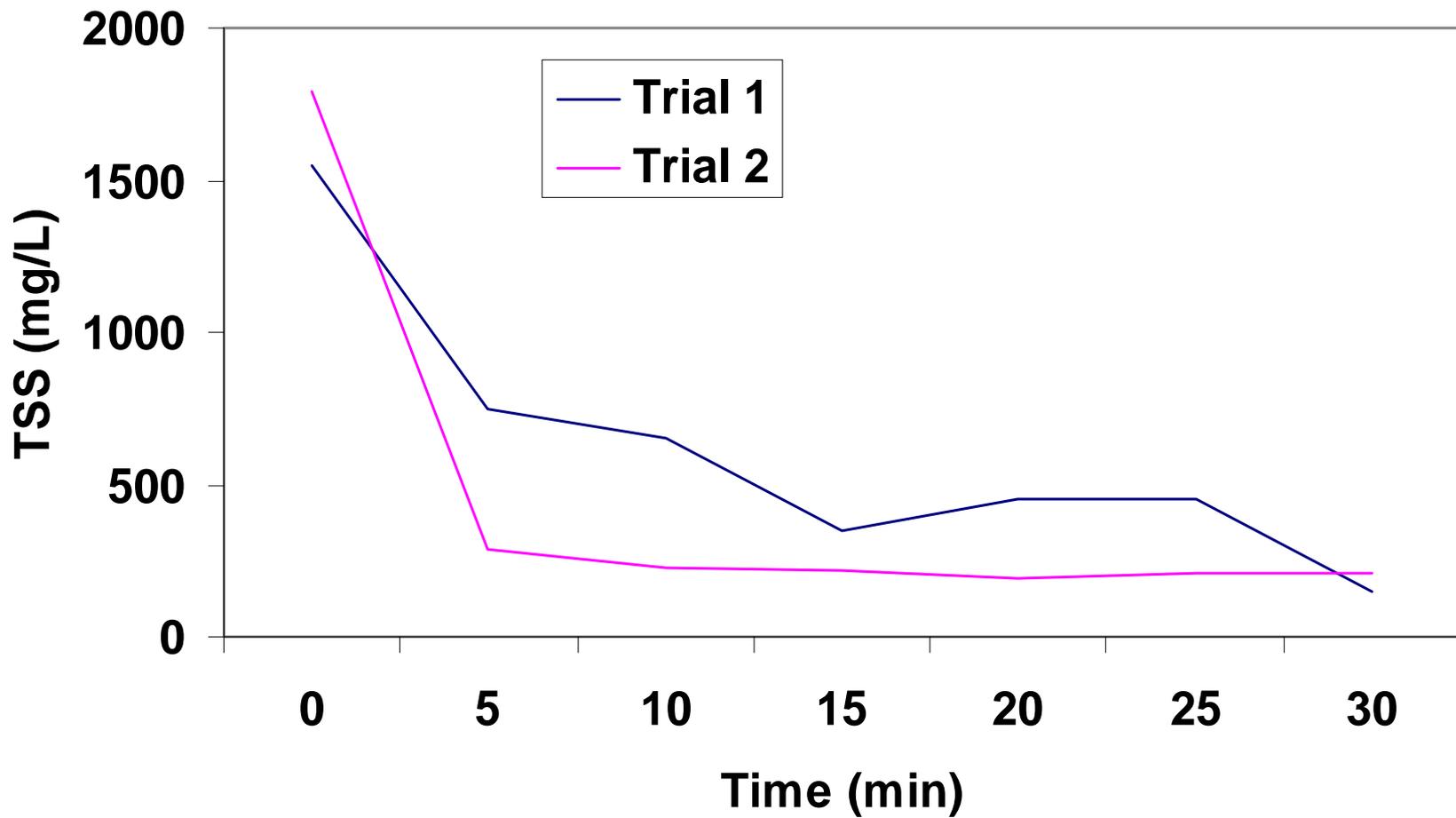
Feed – Trial 2



Sludge – Trial 1



Total Suspended Solids Settling Curve











Clarifier Efficiency



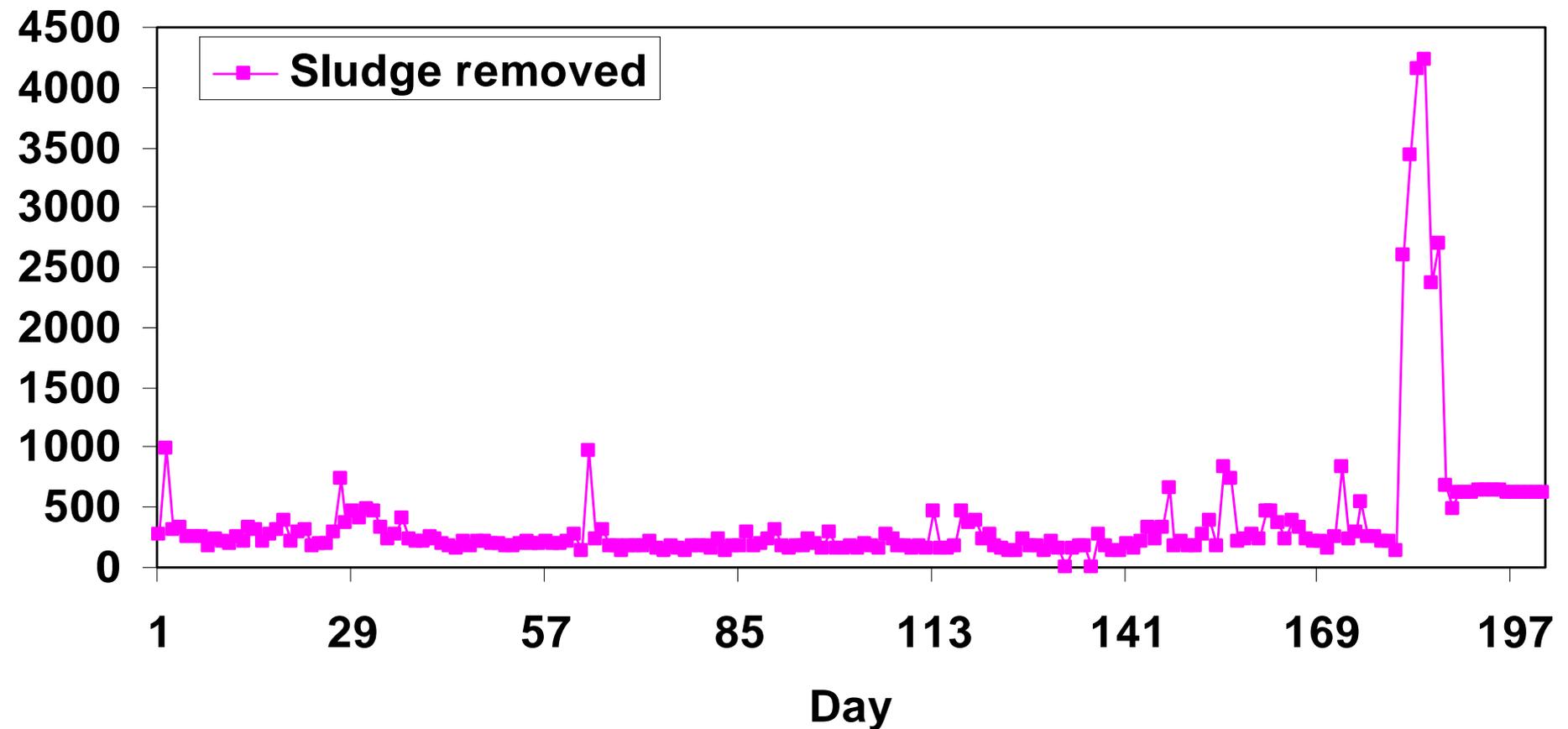
Clarifier effluent
Culture tank water
Sludge from clarifier

After 10 minutes of settling

External Clarifier Efficiency

Influent TSS (mg/L)	1178
Effluent TSS (mg/L)	136
Sludge TSS (mg/L)	26,230
Removal (%)	88.5

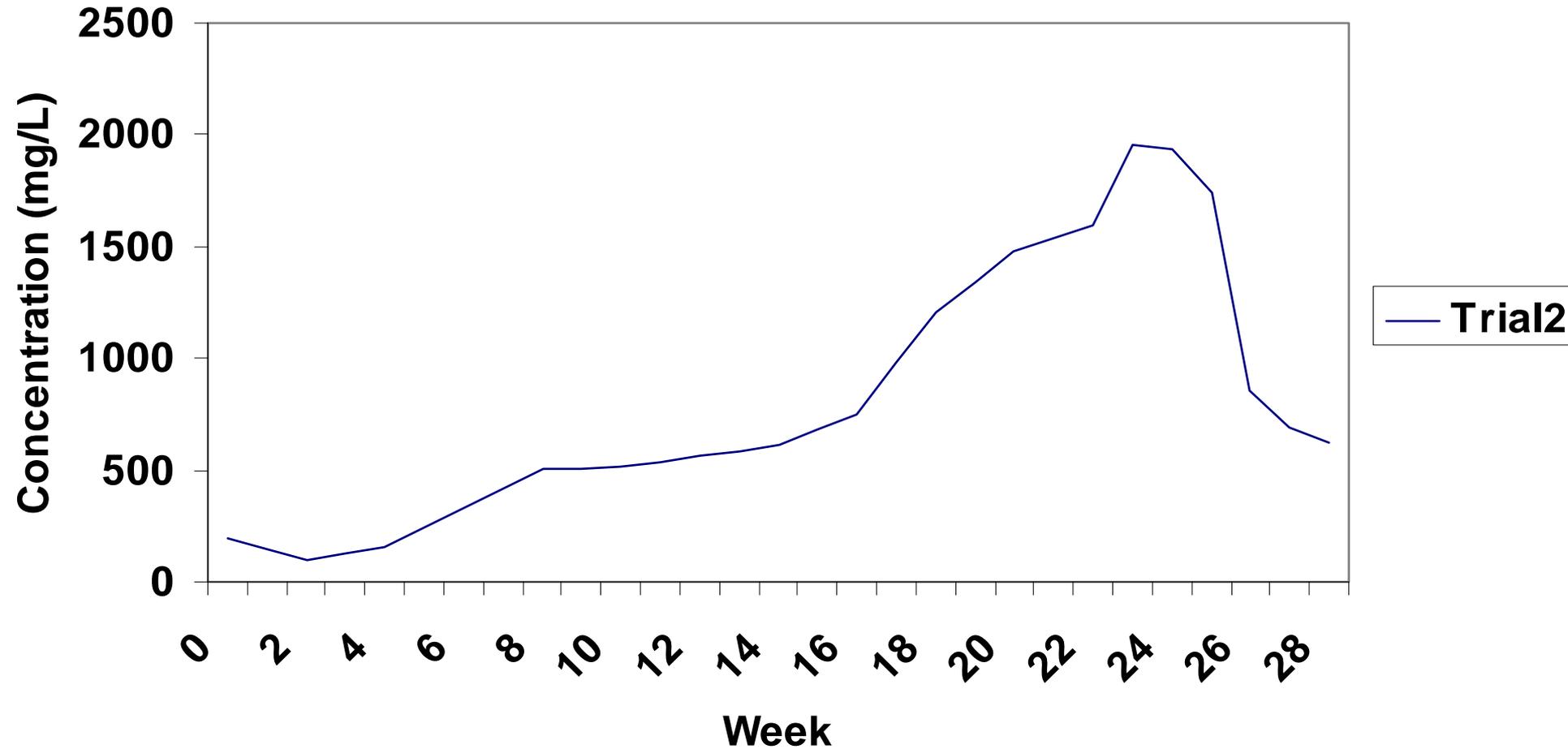
Sludge – Trial 2



Sludge Removal

	Day 1-6	Day 7-21
Clarifier		
Total (kg)	175.5	184.4
Mean (kg/d)	29.2	12.3
Cone		
Total (kg)	5.9	4.8
Mean (kg/d)	1.0	0.3
Percentage		
Clarifier (%)	96.7	97.5
Cone (%)	3.3	2.5

Total Suspended Solids



Advantages of Bacterial-Based Tank Culture

Simple management

Low water requirements

Seepage problems avoided

Not affected by algal die-offs

Algae and bacteria supplement tilapia diet

No off-flavor detected

Production ~ 30 times higher than ponds

No recruitment problem

Wastewater used to irrigate and fertilize field crops

Disadvantages of Bacterial-Based Tank Culture

Feeding response fluctuates

Suspended solids nitrification less stable than fixed-film nitrification

High energy input

Key Results

Total tilapia production:

2,740 – 2,880 kg in a 0.02-ha tank

Daily makeup water averaged 0.20 - 0.43% of total volume:

0.40-0.86 m³

Recovered approximately 0.38 m³ of water daily for irrigation and fertilization of field crops.

Future Research

Scale-up (1,000 m²?, 4,000 m²?)

Aeration requirement

Size and number of clarifiers

Species

Economics

Conclusions

- A simple tank construction method was developed
- The tank was nearly 30 times more productive than a standard earthen pond (13.7 and 14.4 vs. 0.5 kg/m³)
- External clarifier simplifies construction, improves solids removal and water quality and may increase production
- This production technology conserves water and recovers solids and nutrients